

**IN THE SPECIFICATION**

Please replace paragraph 0034 starting on page 8 with the following replacement paragraph:

Referring simultaneously to FIG. 3A and to FIG. 4, which is a bottom view of the substrate edge grip assembly 150 illustrated in FIG. 2, the jaw 208 is biased to rotate about the pin 226 (as shown in phantom in FIG. 4). In another embodiment, the mounting bracket 210 further includes a set of pins 236a and 236b (or other suitable mechanism) for restricting rotation of the arm 216. In one embodiment, the pins 236a and 236b are spaced apart from each other by a distance d that is large enough to accommodate the width of the arm 216 positioned therebetween, plus a pre-defined range of arm displacement. The inner pin ~~[[236a]]~~ 236b is positioned to prevent the jaw 208 from moving radially inward to a position that would displace the substrate 112 off center. The outer pin ~~[[236b]]~~ 236a is positioned to limit the size of the opening between the jaws 208. In one embodiment, at least one of the pins 236a and 236b is moveable to adjust the distance d that separates the pins 236a and 236b, and ultimately, the position of the grippers 220 of the arms 216.